








Work Order ID 58851

Page 1

Wednesday, May 19, 2010 1:41:21 PM

Item ID: D3926-3 Accept  Setup Start 
Revision ID: Stop 
Item Name: Wedge
Start Date: 5/19/2010 Start Qty: 5.00  Cust Item ID:
Required Date: 5/26/2010 Req'd Qty: 5.00  Customer:
Reference:


Approvals: Process Plan: AL Date: 10-5-10 Tooling: Date: Run Start 
QC: Date: SPC (Y/N): Date: Stop 


Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3926	Rev A								

100		0.00							
									

Waterjet Memo 0.00 B 10-5-20

FLOW CNC Waterjet 1-Cut as per Dwg D3926 
Dwg Rev: A
Prog Rev: A
2-Deburr if necessary

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
									

QC Memo 0.00 B 10-5-20

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58851

Wednesday, May 19, 2010 1:41:21 PM

Page 2

Item ID: D3926-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Wedge

Start Date: 5/19/2010 Start Qty: 5.00

Cust Item ID:

Required Date: 5/26/2010 Req'd Qty: 5.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8/10/15/20

(45)

130

Memo

0.00



Small Fab

0.00

Small Fab

1- Deburr if necessary

8/10/15/25

(5)

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8/10/15/25

(45)

W/O:		WORK ORDER CHANGES					
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Page 3

Item ID: D3926-3

Accept

Revision ID:

Item Name: Wedge

Start Date: 5/19/2010 Start Qty: 5.00

Required Date: 5/26/2010 Req'd Qty: 5.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: 9B

0.00



Packaging

Memo

0.00

Packaging

16-5-25 (50) SP

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/26 CL 10/5/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, May 19, 2010 1:41:26 PM

Page 1

Work Order ID: 58851



Parent Item: D3926-3



Parent Item Name: Wedge

Start Date: 5/19/2010

Required Date: 5/26/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			100	sf	430.0000	0.2423	1.3		



UHMW 1" Black

1810-5-20

Location

Loc Qty

Loc Code

MAT

430

112186

22

113903

88

114624

320

112186

(5)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	58851
Description: Wedge		Part Number:	D3926-3
Inspection Dwg: D3926 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.02	+/-0.030	3.025	*			
1.50	+/-0.030	1.513	*			
1.50	+/-0.030	1.506	*			
1.75	+/-0.030	1.751	*			
2.00	+/-0.030	2.003	*			
1.02	+/-0.030	1.02	*			
0.25	+/-0.030	.267	*			
0.25	+/-0.030	.262	*			
3.24	+/-0.030	3.24	*			
1.00	+/-0.030	1.009	*			
10.77	+/-0.030	10.77	*			

Measured by:	AB	Audited by:	S	Prototype Approval:	N/A
Date:	10-5-20	Date:	10/5/20	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.09.17	New Issue	KJ	

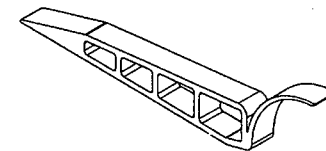
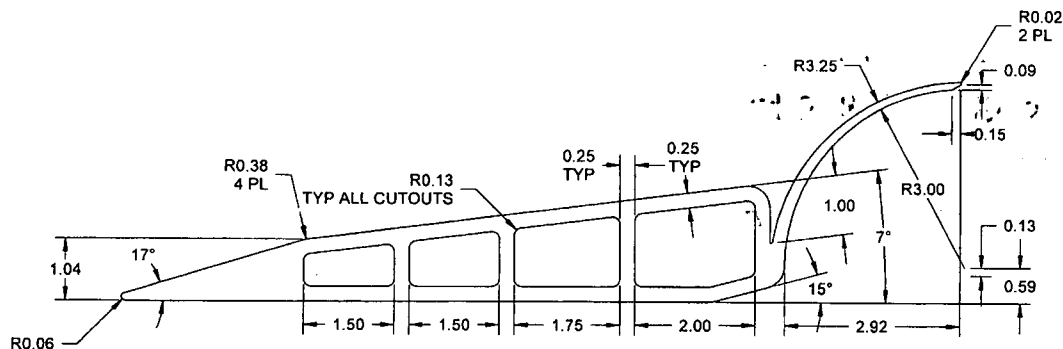
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NOTE: Date & initial all entries



D3926-1 WEDGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38851
B-10-5-19

- NOTES:**
- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMWB10
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-1" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.25 lbs

RELEASED
9/6/23

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE		09.07.23
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.23		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO. D3926
TITLE WEDGE
SCALE NTS
REV. A
SHEET 1 OF 2

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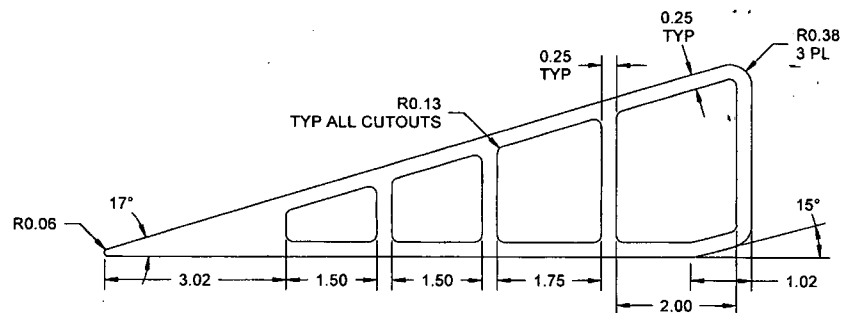
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NOTE: Date & initial all entries



D3926-3 WEDGE

RELEASED
9/16/17

NOTES:

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

w/o 58851

DESIGN	<i>AS</i>	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ALS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>PE</i>	D3926	SHEET 2 OF 2
APPROVED	<i>162</i>	TITLE	SCALE
DE APPR.	<i>162</i>	WEDGE	NTS
DATE	09.07.23	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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